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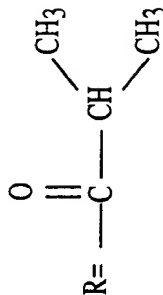
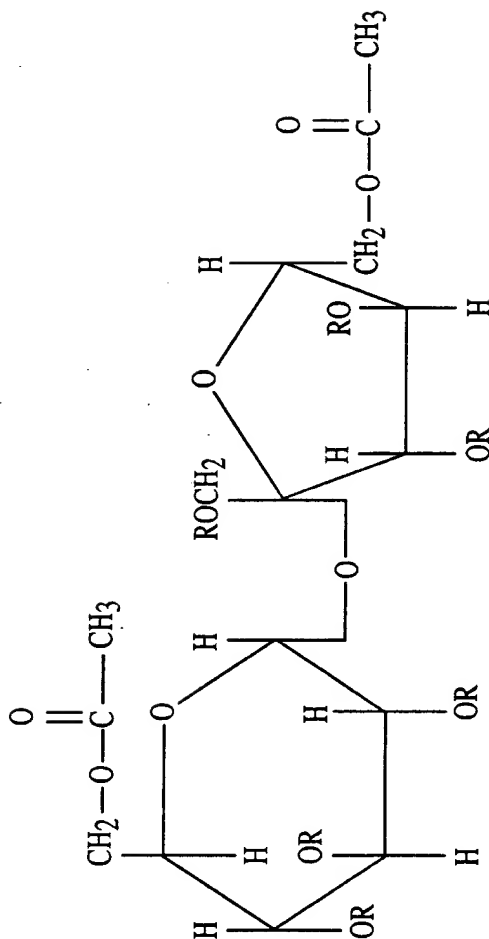


FIG.1

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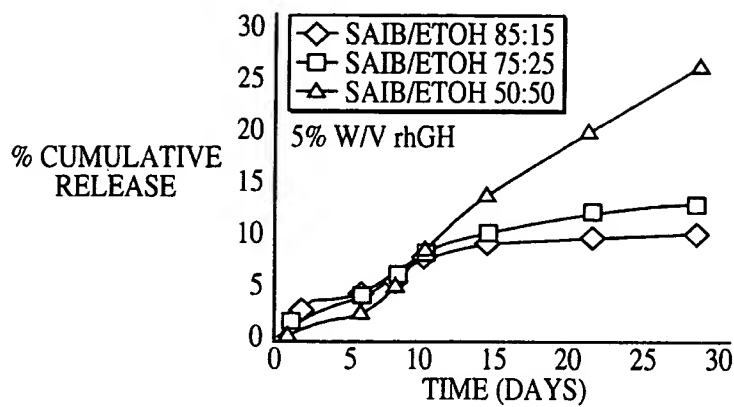


FIG.2 A

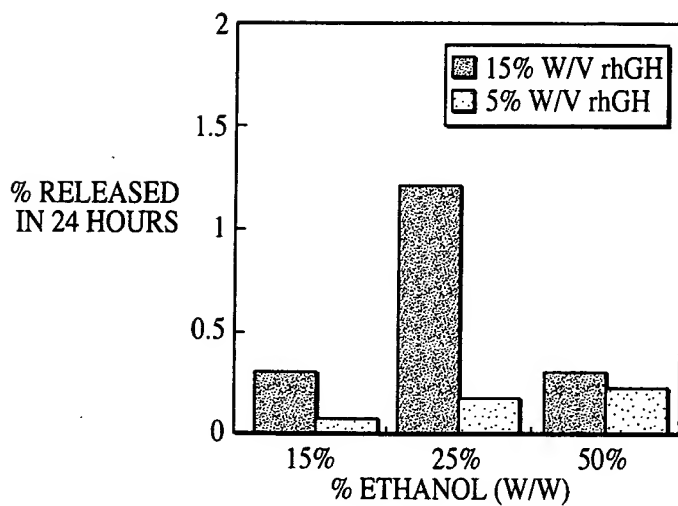


FIG. 2B

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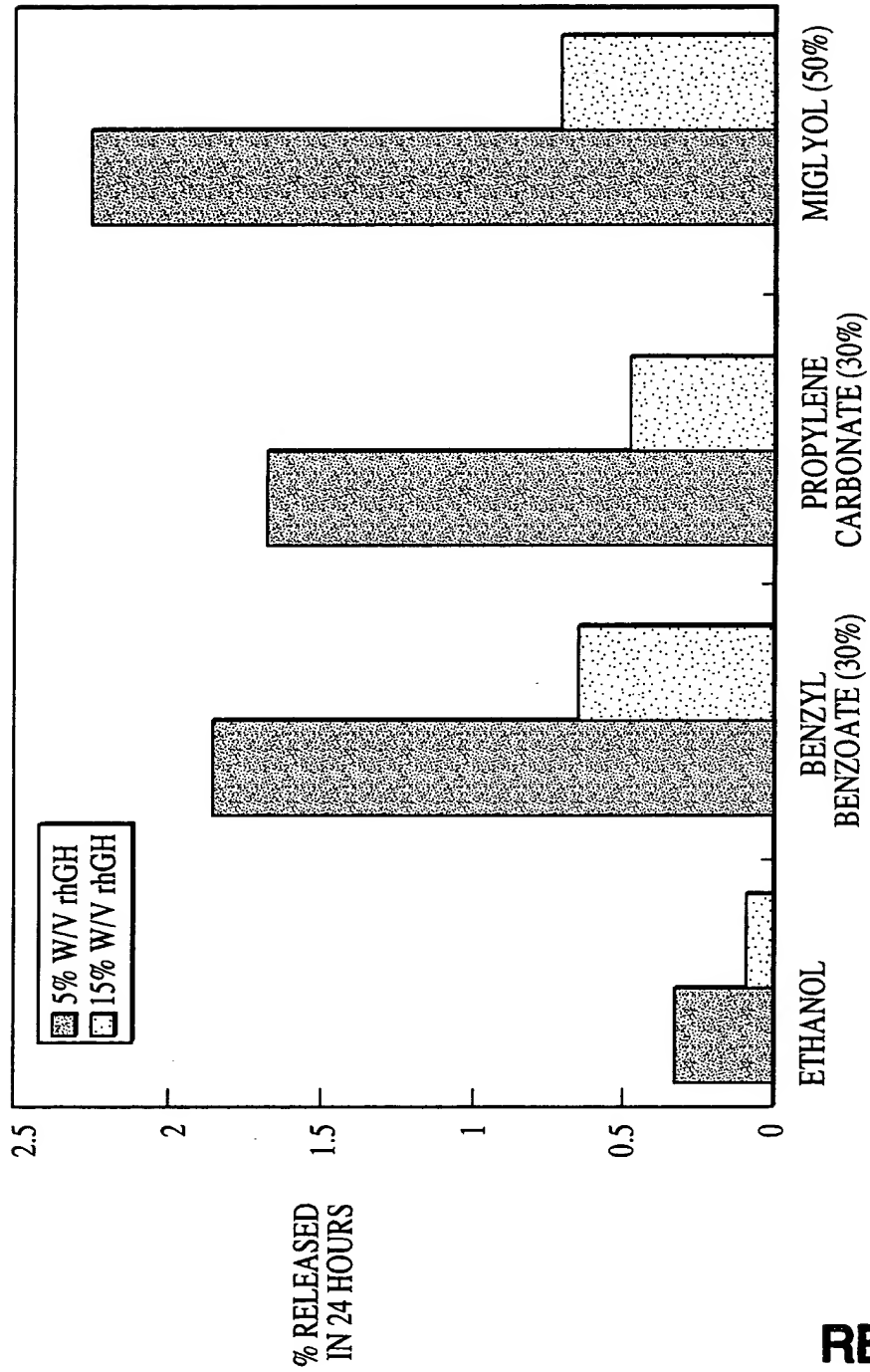


FIG. 2C

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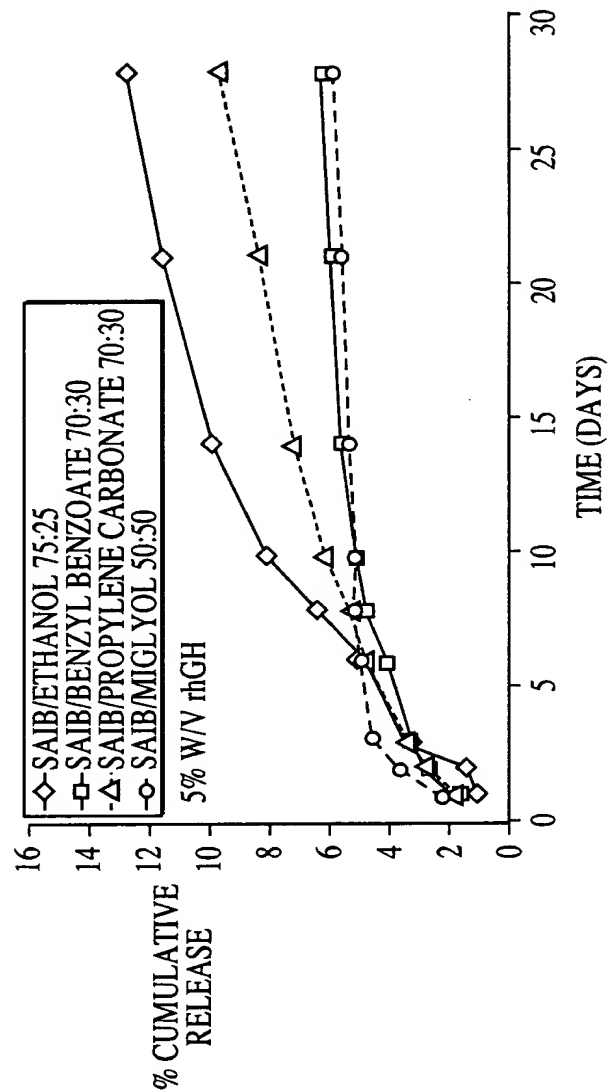


FIG. 3

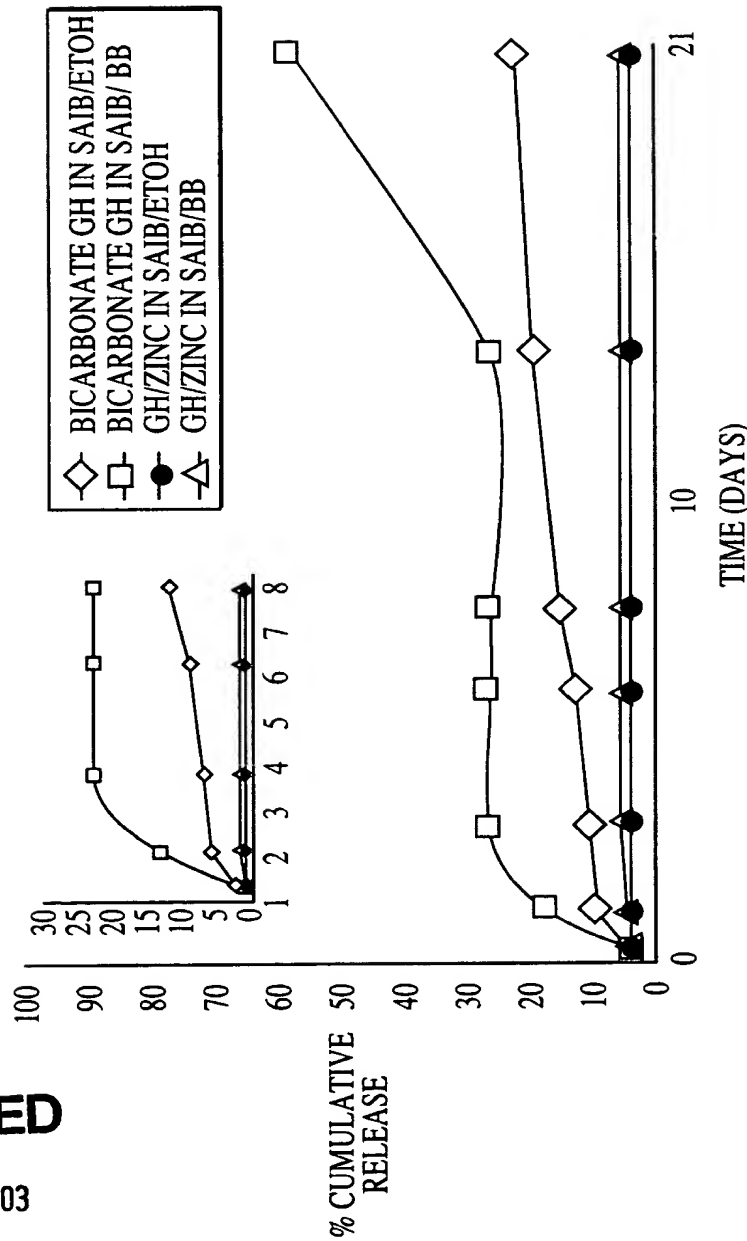
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SAIB:SOLVENT	GROWTH HORMONE FORMULATION	% RELEASE OVER 24 HOURS	% DAILY RELEASE 0-21 DAYS
ETHANOL (85:15)	ZINC	0.53	0.10
ETHANOL (85:15)	BICARBONATE	6.53	0.73
BENZYL BENZOATE (70:30)	ZINC	1.06	0.12
BENZYL BENZOATE (70:30)	BICARBONATE	14.64	2.16

FIG. 4

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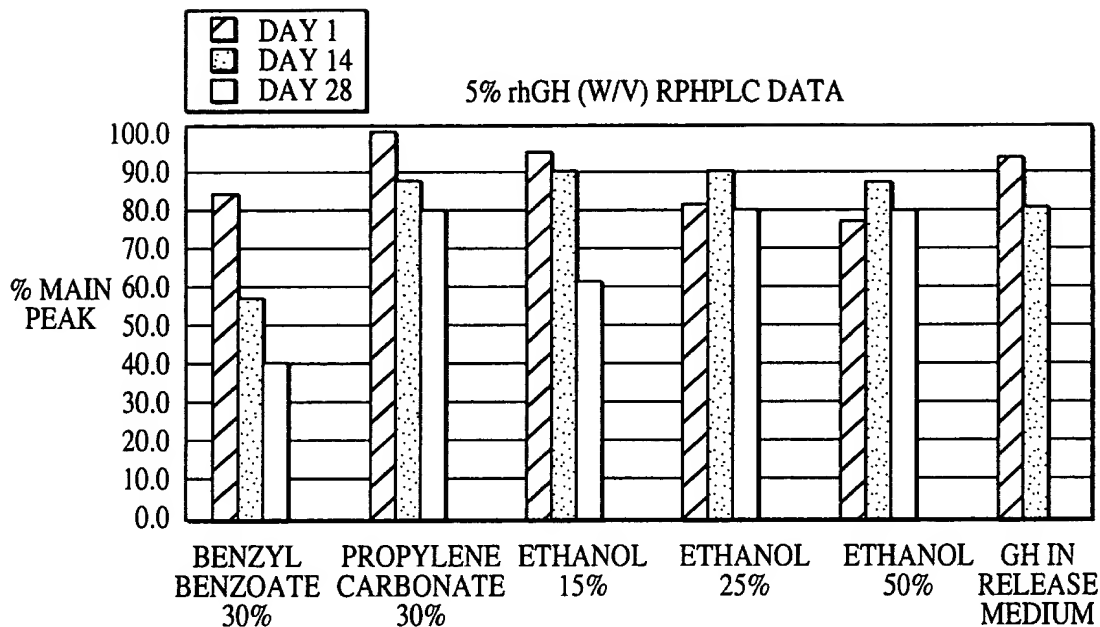


FIG.5 A

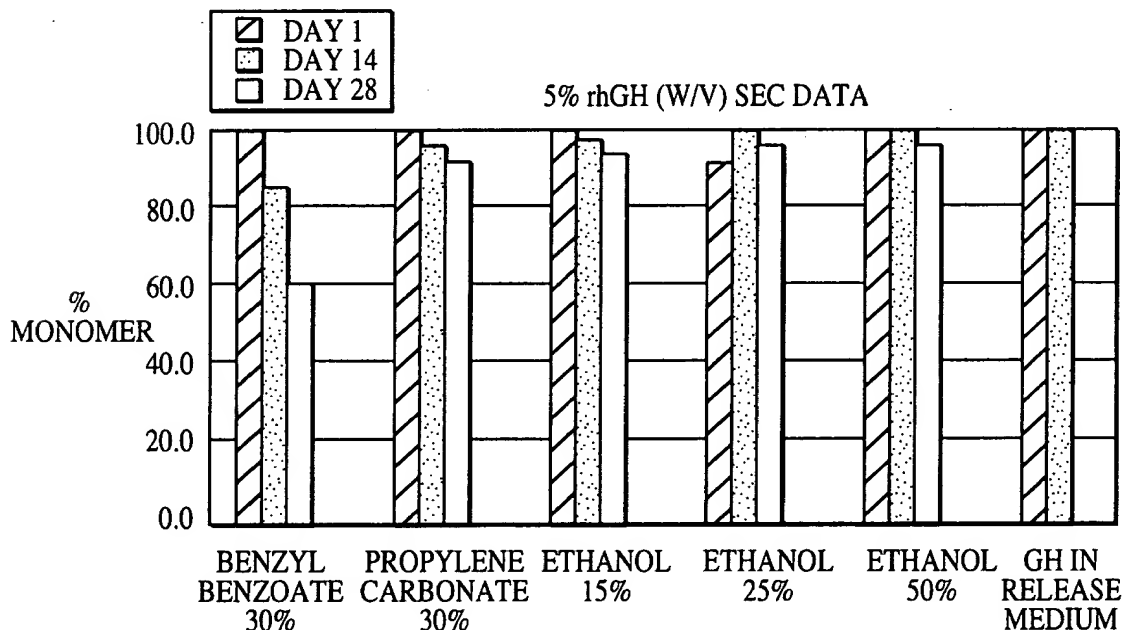


FIG.5 B

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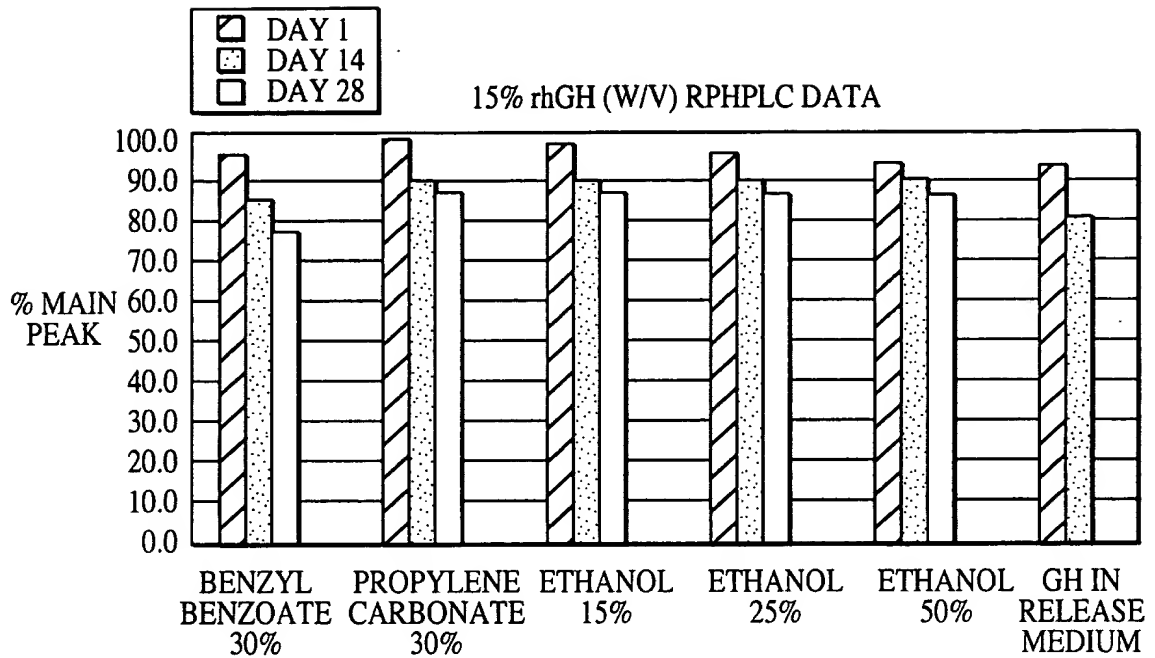


FIG.5 C

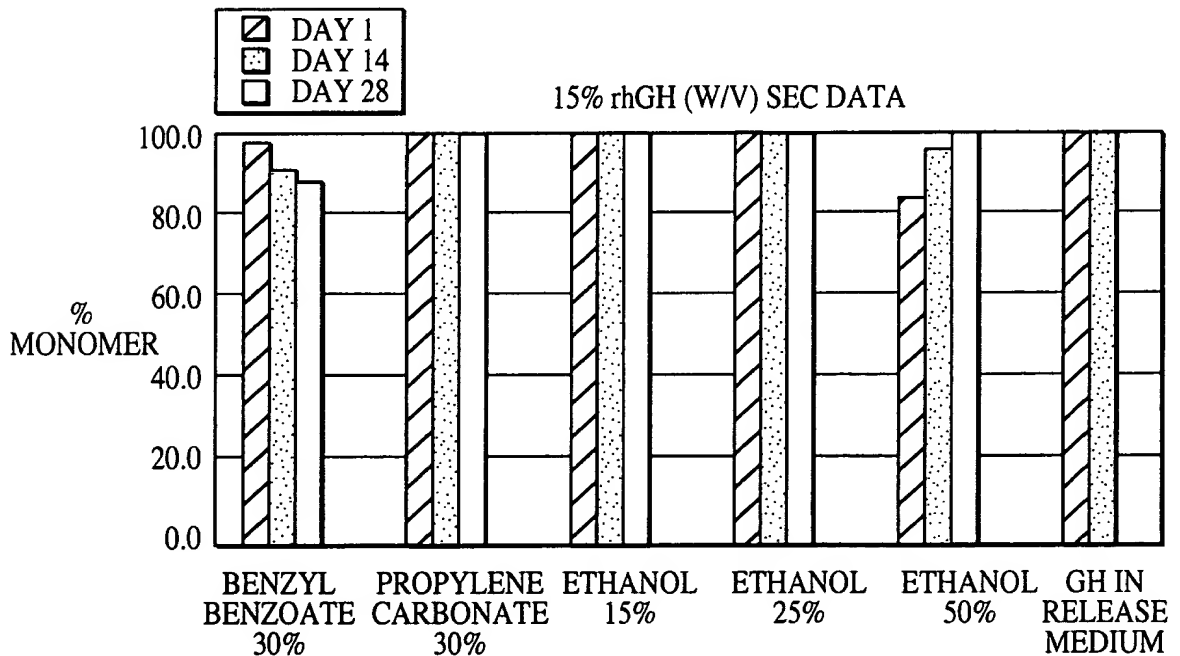


FIG.5 D

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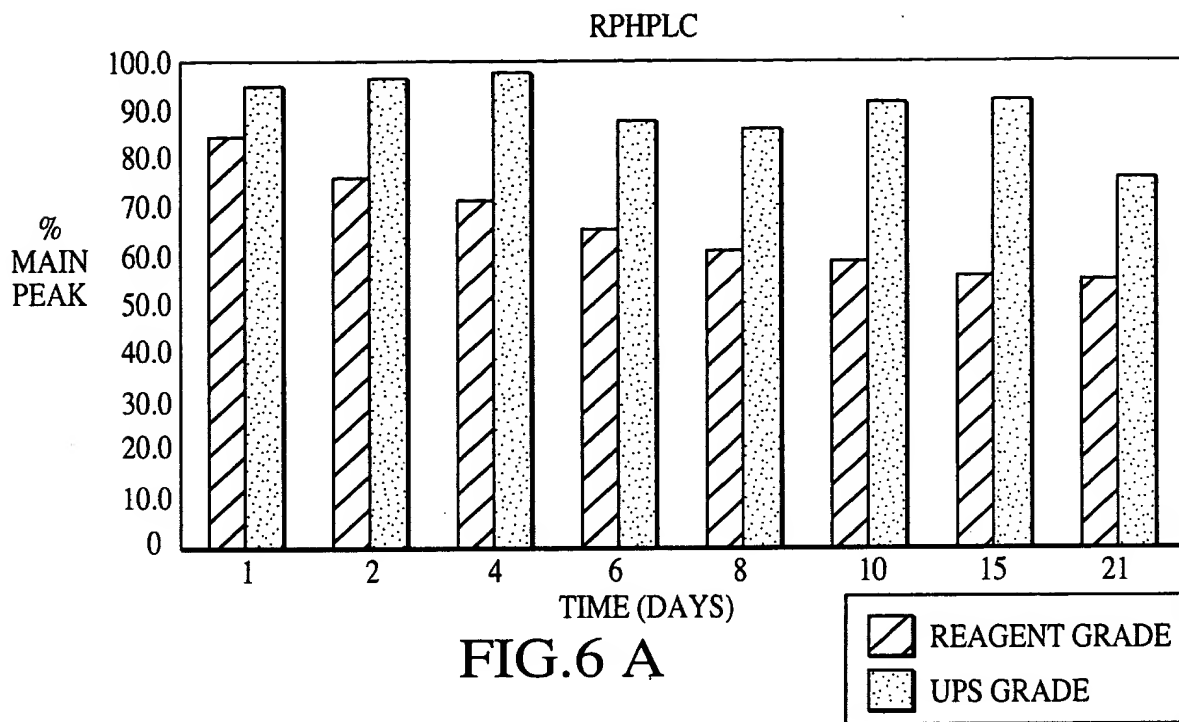


FIG.6 A

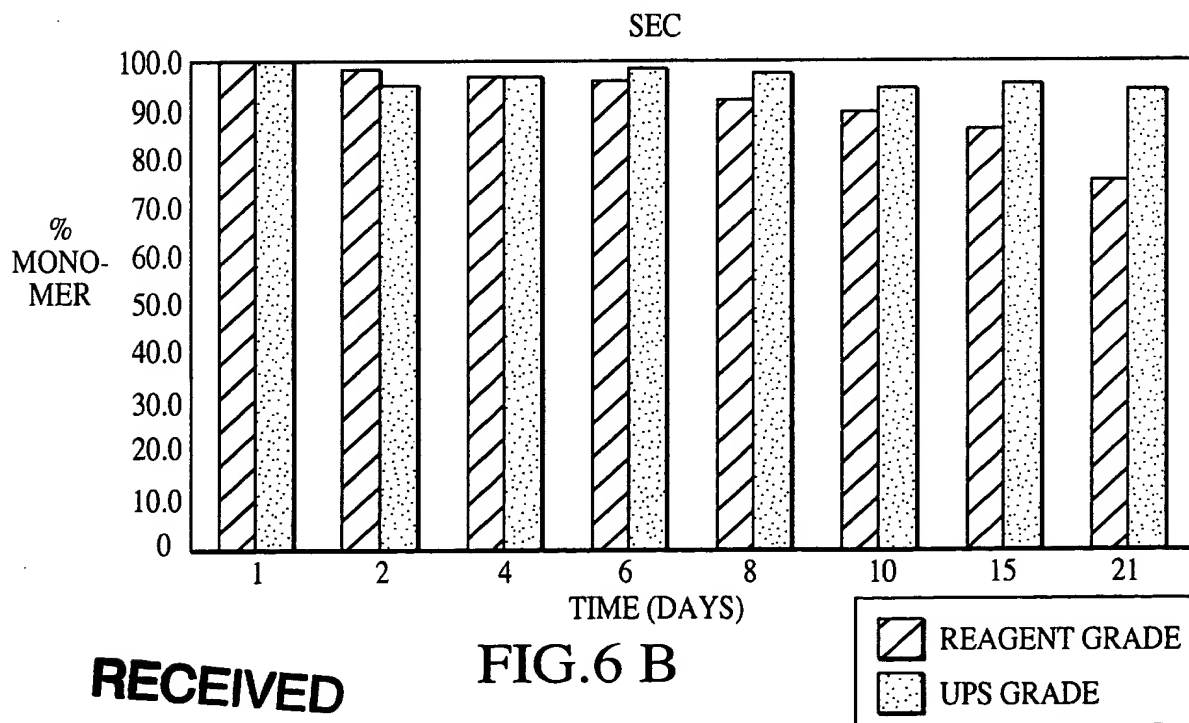


FIG.6 B

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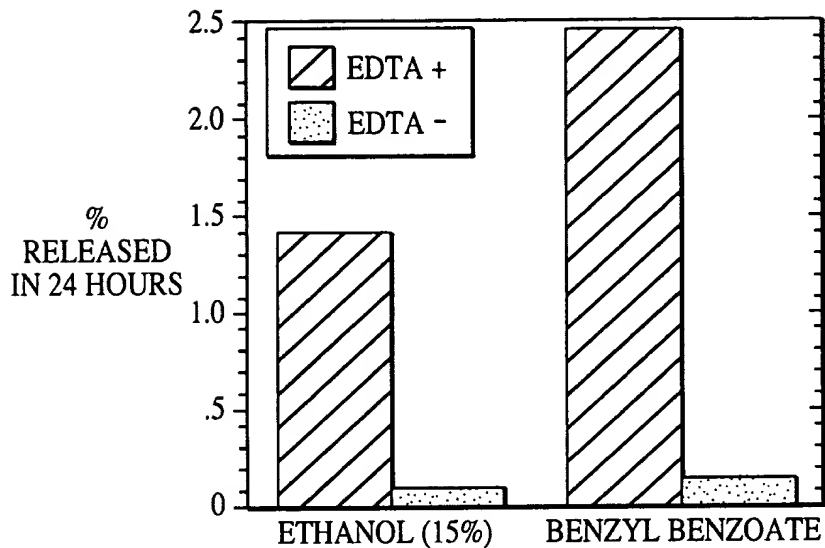


FIG. 7

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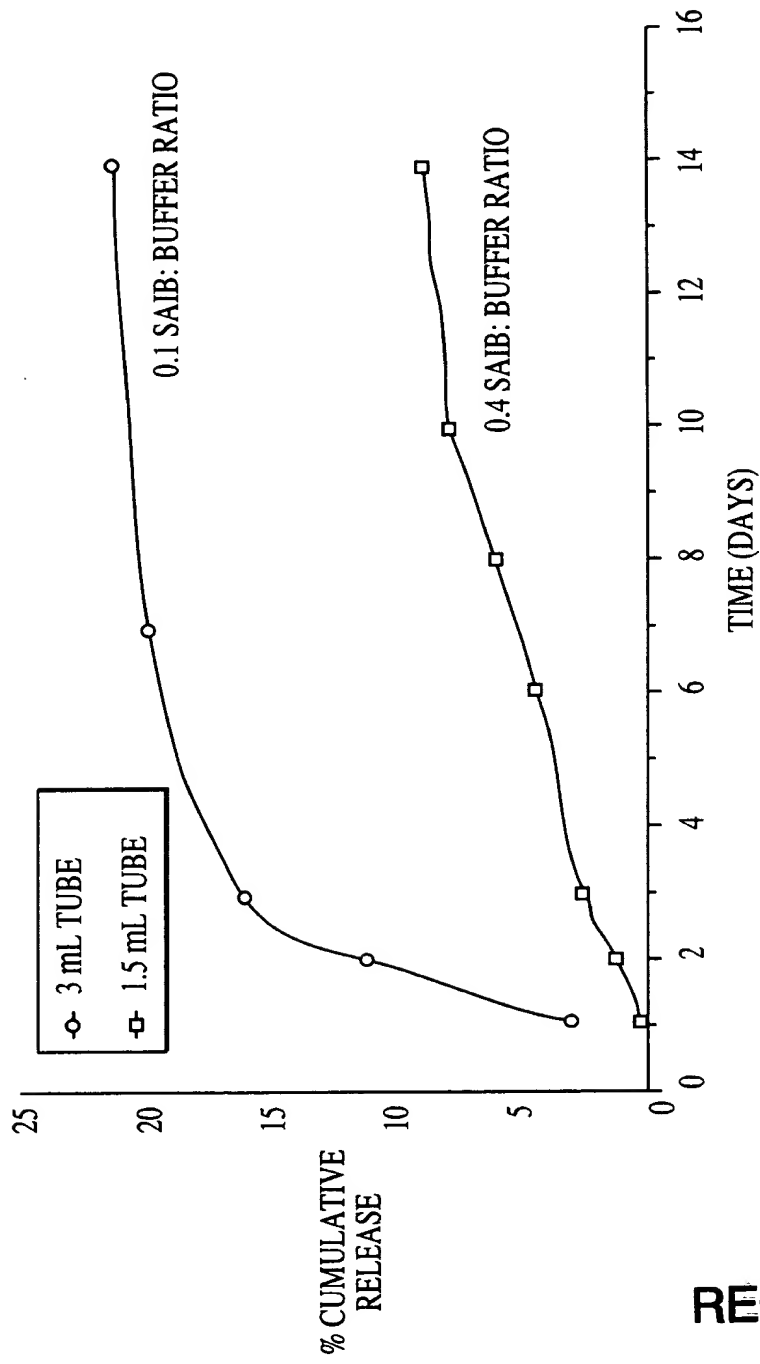
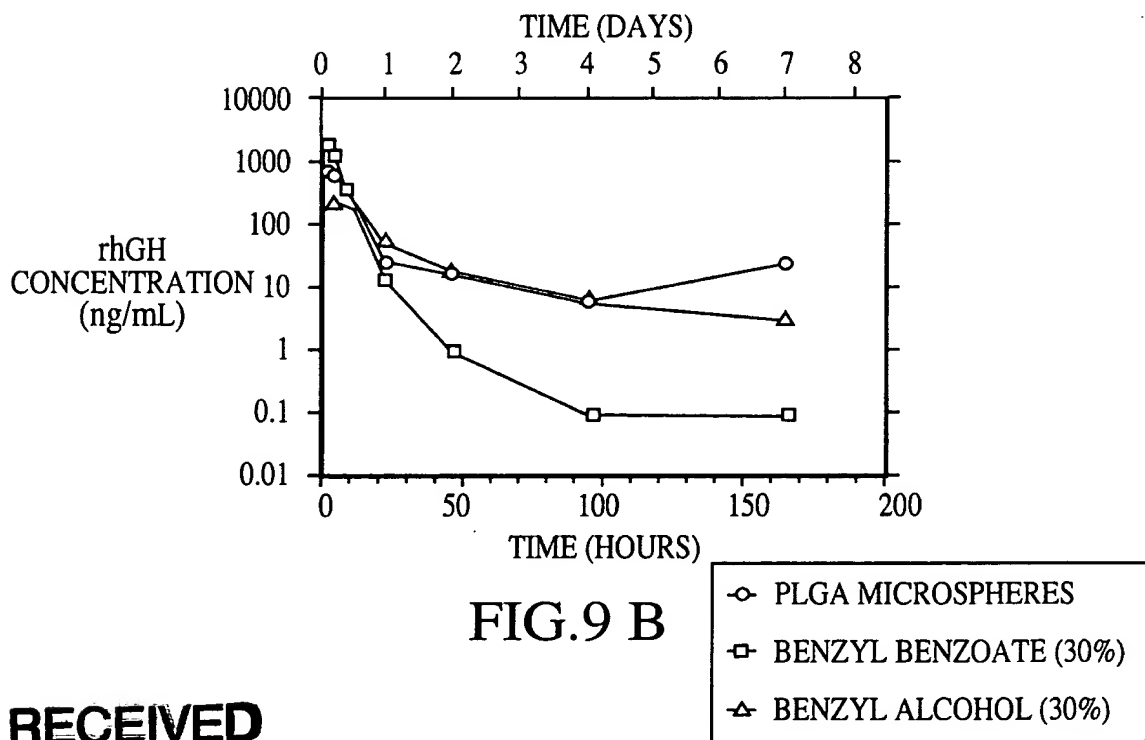
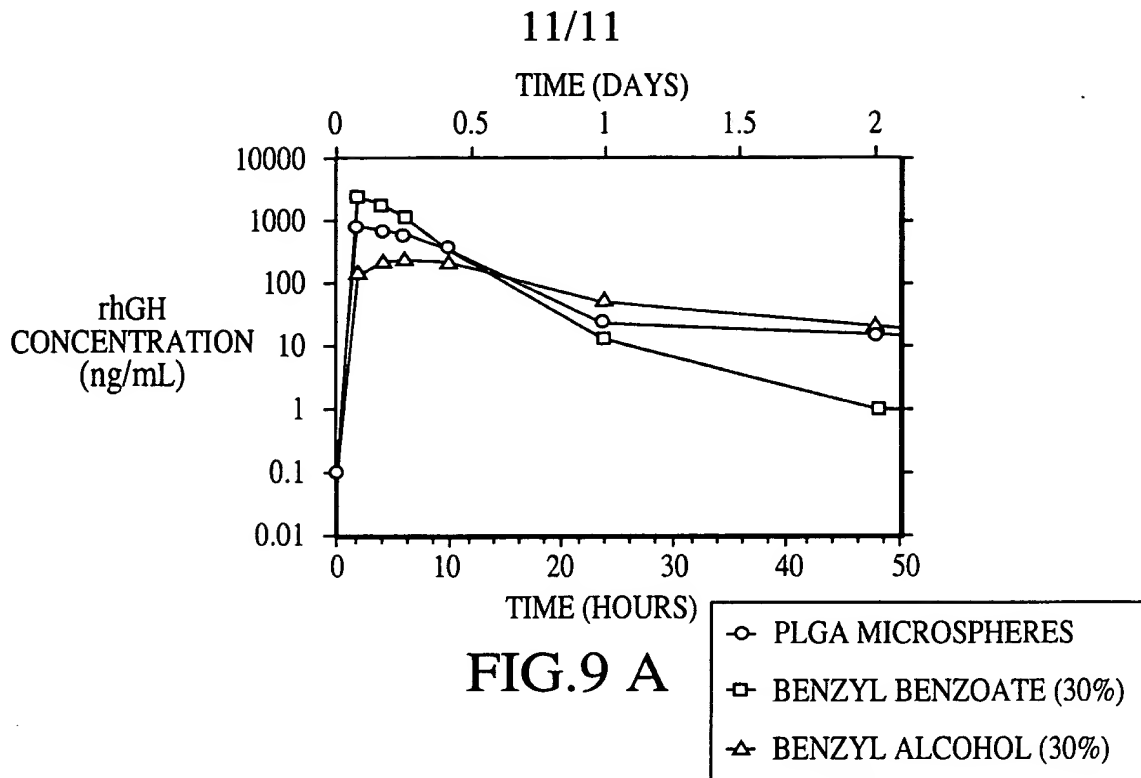


FIG. 8

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